**G3P配置方法截图：**





**Start G-code：**

G28

M132 X Y Z A B

G1 Z50.000 F420

G161 X Y F3300

M7 T0

M6 T0

M651 S255

**End** **G-code：**

M104 S0 T0

M140 S0 T0

G162 Z F1800

G28 X Y

M132 X Y A B

M652

G91

M18